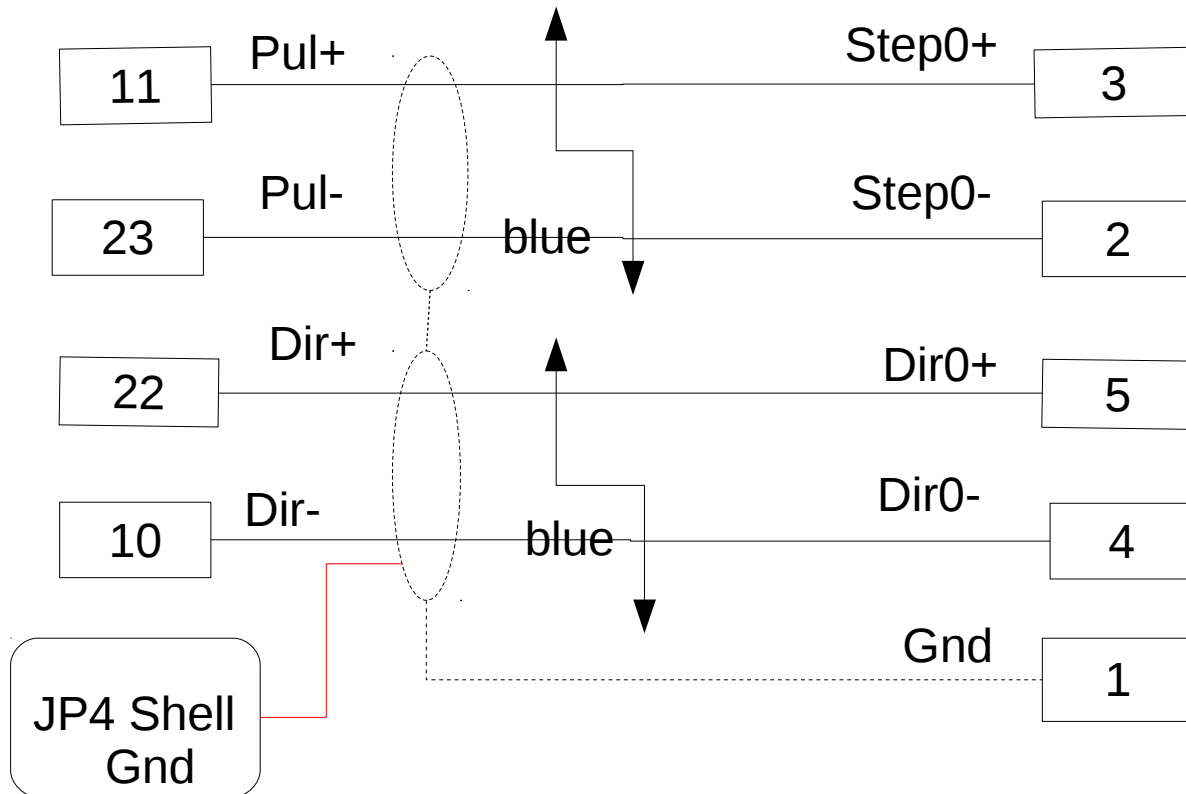


Step and Direction Axis O

DMM Servo Drive
Main Signal IO
JP4

Mesa 7176e
Step Direction
TB2



Should i ground to back shell?? (red line)
I am worried about ground loops.

Pulse and Direction cables are sheilded
twisted pair