

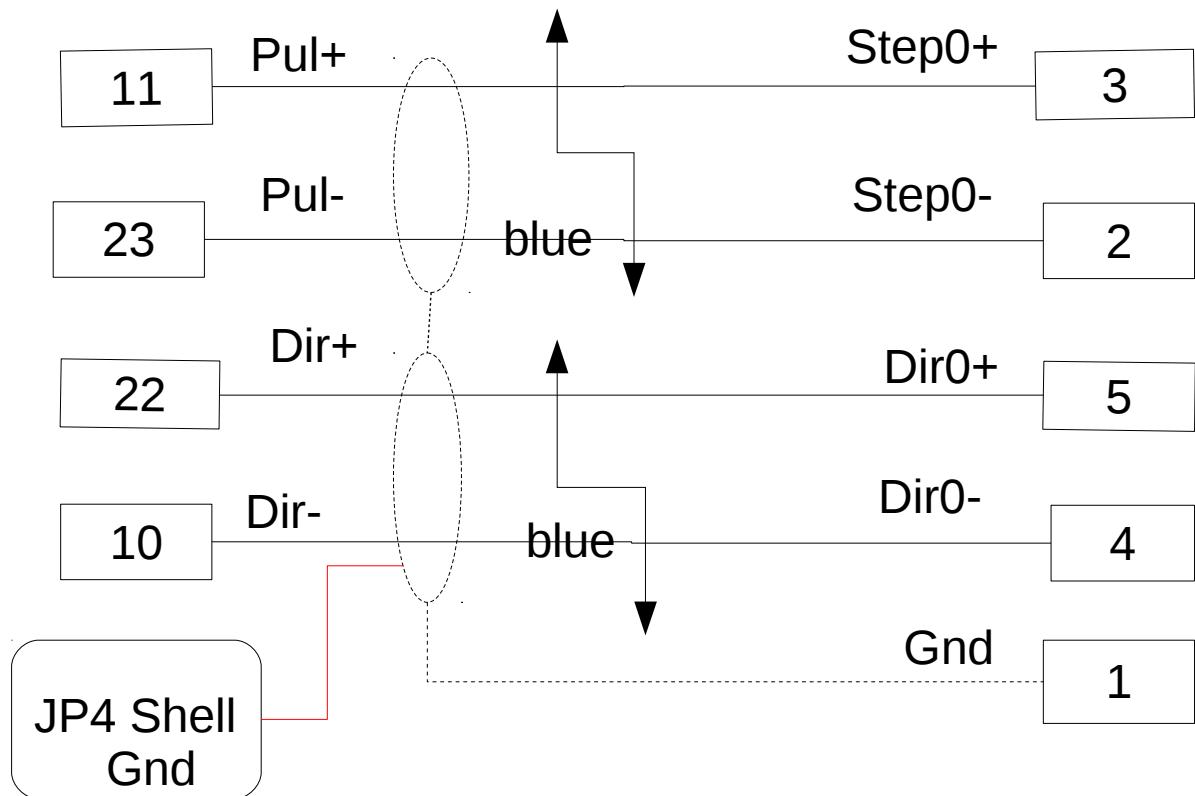
Step and Direction Axis O

DMM Servo Drive Main Signal IO JP4

Mesa 7176e

Step Direction

TB2



Should i ground to back shell?? (red line)
I am worried about ground loops.

Pulse and Direction cables are shielded twisted pair