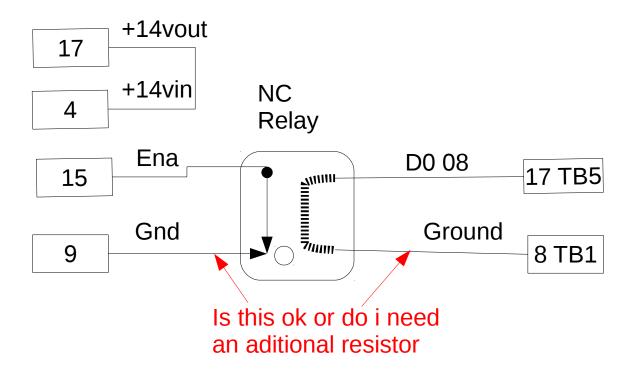
IO Axis O

DMM Servo Drive Main Signal IO JP4 Mesa 7176e



There has to be a more eligant way to do this with out the relay. I should put a diode acros A1 and A2 of the relay to stop induced voltage from the coil being fed into the Dout when the coil field colapses.

| Pin No. | Symbol | Details | I/O | Interface Circuit |
|---------|--------|--|-------|-------------------|
| 15 | ENA | - Servo enable/disable input - Active Low (servo disabled when low) - Motor coasts when servo disabled (shaft free) - Disable clears all pulse/analog commands - Disable clears all position calculation and error | Input | A |

