This is how it should look.
When $a, b, c$ are given, two values of $x$ and no more can be found which shall make the function $a x^{2}+b x+c$ vanish; that is, the equation always has two roots and no more. The roots may be equal or unequal, real or imaginary, according to circumstances.

This paragraph seems to look fine on 12 pt .
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It looks even worse when I also use verytolerant and nothyphenated.
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