Compare the position of the prime sign in f'/g in these two expressions: the first one using {... \over ...}

$$\left(\frac{f}{g}\right)' = \frac{f'}{g} - \frac{f}{g^2}g'$$

(which yields a correct position of the prime for f' in f'/g), and the second using $frac{\ldots}{\ldots}$

$$\left(\frac{f}{g}\right)' = \frac{f'}{g} - \frac{f}{g^2}g'$$

which yields a prime sign for f' a little bit lower.